



# **BUBBLE UP AUGER LINER KIT (CMAE144) INSTALLATION INSTRUCTIONS**

## **TOOLS SUPPLIED**

3/8 Drill Bit & Hardware

## **TOOLS REQUIRED**

Dead Blow Hammer, 4mm Allen Key, Ratchet, C-Clamps, Socket Set, Sealer/Silicone

## **INSTALLING THE KIT**

**Step 1:** Remove the top bearing and flange on the auger

**Step 2:** Remove the cross-member bracket

**Step 3:** Remove the auger by pulling it outward off the spline shaft.

*NOTE: The shaft may be rusty, so it may take some force to remove.*

**Step 4:** Slide the liner in from the top. Align it flush with the top and bottom cutouts and clamp tightly to the housing.

*NOTE: Due to inconsistencies in the wear of the original auger tube, the liner may fit tightly. The installer may need to heat (with a torch) a straight vertical line up the length of the tube to let it expand. This will allow the liner to slide in easily.*

**Step 5:** Fasten the liner in place by drilling 3/8" holes and bolting the top and bottom with the provided nuts, bolts and washers.

**Step 6:** Seal the top of the liner with sealer/silicone to ensure grain doesn't sift between the walls and any minor gaps in the liner.

**Step 7:** Finish by reinstalling the auger, bearing and brackets.



## **CONTACT US**

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